# IP/EMC GASKETS DKO-SERIES

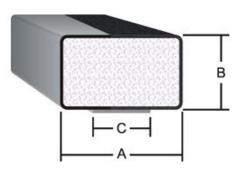


**IP/EMC gaskets** are mainly used where electronic devices require both EMC/ESD protection and also protection from environmental influences.

The EPDM core of the profiles is partially coated with conductive copper-nickel fabric (CuNi).

IP/EMC gaskets can be supplied with or without adhesive tape.

- Both IP- and EMI protection
- Excellent shielding effectiveness
- Available with or without adhesive tape
- Available in any length and also on roll













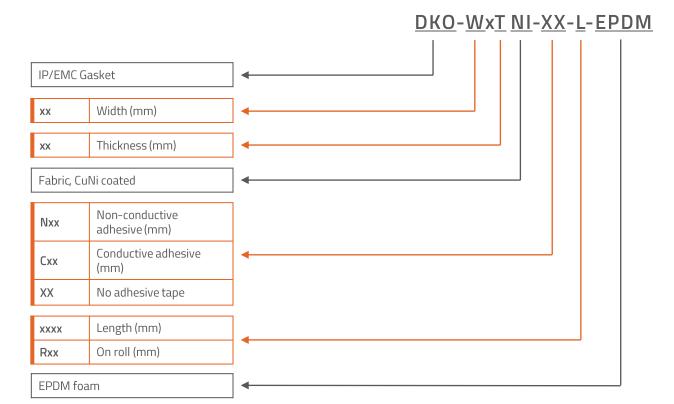


# **PRODUCT SPECIFICATIONS**

PROPERTY	VALUE / TOLERANCE	TEST METHOD
Basic material	EPDM foam core	-
Fabric	Conductive fabric (CuNi coated)	-
Width (A)	10,0 – 60,0 mm	-
Thickness (B)	2,0 – 30,0 mm	-
Standard length (L)	2.000 mm	-
Surface resistance	<0,05 Ω/□	-
Shielding effectiveness	80 – 90 dB @ 100 MHz - 18 GHz	ASTM D-4935-89
Adhesive tape	Non-conductive, conductive	-
Temperature range	-25 – 80 °C	-
Hardness	20 Shore A ± 10	ASTM D 2240



## **BUILDING AN ITEM NUMBER**



## Standard options

#### **EXAMPLE**

#### DKO-10x2NI-N4-R100-EPDM

IP/EMC gasket; width: 10 mm; height: 2 mm; fabric, nickel coated; non-conductive adhesive: 4 mm; on roll 100 m; EPDM foam

## **TOLERANCES**

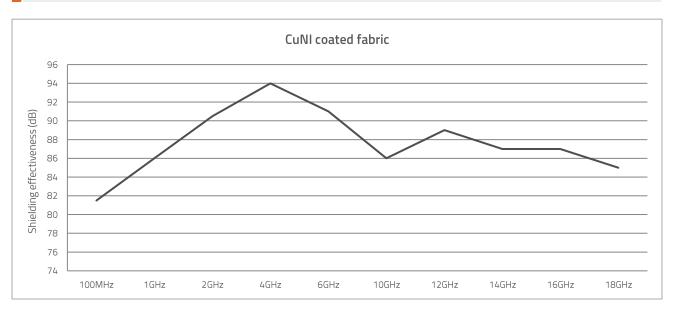
WIDTH AND HEIGHT (mm)	TOLERANCE (mm)
0,5 – 6,3	± 0,5
6,3 – 10,0	± 0,7
10,0 – 16,0	± 0,8
16,0 – 25,0	± 1,0
25,0 – 40,0	± 1,3
40,0 - 63,0	± 1,6

LENGTH (mm)	TOLERANCE (mm)
5 – 150	± 0,8
151 – 300	± 1,3
301 – 1.200	± 2,5
1.201 – 1.750	± 4,7
1.750 – 2.300	± 6,4

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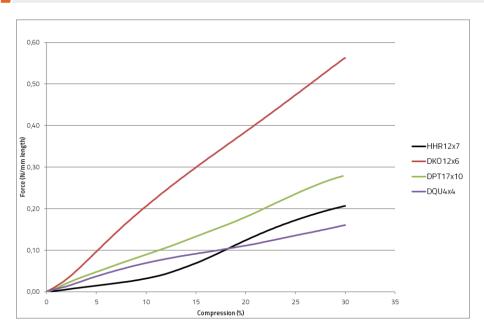
## SHIELDING EFFECTIVENESS



NOTE

Due to less adhesive power of the conductive adhesive - compared to the non-conductive adhesive - the conductive adhesive is only an assembling aid.

# FORCE DEFLECTION DIAGRAM CuNi



NOTE

Deviations may occur due to the very soft material.

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